

Step 1

Floor level and caster bars First, place (1) 16"x3' floor panel (open hole sockets) on (2) Caster Bars. Place the stem of the caster bars in the outside sockets of the panel. Insert (2) 12" Legs in sockets as shown. The stem of the caster bar will slide into the 12" Legs. This will hold the caster bar in place. (Make sure casters with brakes are all on the same side, as shown).



not to over-extend them. Then, lay the next 16"x3' floor panel (closed hole sockets) on the caster bars as shown.



Step 3 Floor level and caster bars Third, place the last 16"x3' floor panel (closed hole sockets) on the caster bars repeating step 1 to the opposite side of fixture as shown.



Next, insert (4) 12" Legs, (8) 24" Legs, and (2) 36" Legs into the open hole sockets of the floor panels as shown. (Make sure legs go through to caster bars).

Structural Plastics

$STEPMASTER^{\,\,\text{TM}} \,\, \text{assembly instructions}$

SC363605P

Step 5

1st level

Next, place (2) 1st level panels (closed hole sockets) on the (4) 12" Legs as shown.





Step 6 2nd level Next, place (2) 2nd level panels (closed hole sockets) on the (4) 24" Legs as shown.



Inverted View of Panel

Step 7

3rd level Invert (1) **3rd level panel (closed hole sockets)** and insert (4) 12" **Legs** in the outside row sockets of the panel as shown. Next, place panel on the (2) 36" **Legs** located in the center of the fixture as shown. (Make sure panel is pushed all the way down on the legs).



